

Shotgun Vise Blocks Installation Manual



Package Contents

The Mesatac shotgun vise blocks package includes:

- This installation manual;
- 2 Mesatac shotgun vise blocks (PETG polymer);
- Hardware kit in a zip poly bag;
- Self-adhesive rubber gasket strip;
- A sticker.

If you are missing any items, please contact Mesa Tactical support as described at the end of this Installation Manual.

The Mesatac vise blocks are two piece of the same part, turned to face each other. Each vise block is engineered for a specific shotgun platform. The part number and application is embossed on each vise block:

- 70013: Vise block half for Benelli M2 (red)
- 70015: Vise block half for Benelli M4 with full length magazine (red)
- 70017: Vise block half for Benelli M4 with magazine spacer (red)
- 70019: Vise block half for Benelli SuperNova (red)
- 70021: Vise block half for Beretta 1301 Comp (blue)
- 70023: Vise block half for Mossberg 500 (blue)
- 70025: Vise block half for Mossberg 590A1 (blue)
- 70027: Vise block half for Mossberg 930 (blue)
- 70029: Vise block half for Remington 870 (green)
- 70035: Vise block half for Remington V3 (green)
- 70036: Vise block half for Beretta 1301 Tactical (with magazine extension sleeve) (blue)

Use

The Mesatac vise blocks allow you to safely secure the barrel and magazine of a shotgun in a bench vise, as shown on the cover of this manual, without pulling the barrel and magazine together or pushing them apart. With the shotgun held in this way, it is easy to perform maintenance or install accessories (assuming the barrel does not need to be removed).

The smaller radius of the vise blocks grips the barrel while the larger radius grips the magazine. The vise blocks can be used with shotguns whether or not they have an extended magazine.

Assembly

Gaskets

The self-adhesive rubber gasket strip is supplied for application to the inside of the vise block radiuses, to improve the grip and reduce marring the finish of the shotgun.

First use a pair of scissors to cut the rubber strip into four pieces:



Then adhere the gasket strips to the inside of the vise blocks:



Hinge hardware

The hardware included with the kit allows the two Mesatac vise blocks to be held together in a hinge arrangement. The stainless standoff fits through the holes in the hinge and is secured in place by the screws and washers on each end.

Note the purpose of the hardware is to keep the two pieces together; the hinge will loosen as you use the vise blocks, but this will not affect their utility. Simply re-tighten the hinge as necessary.



Support and Warranty

If you have any problems or questions, please feel free to contact Mesa Tactical for assistance at 775-333-9800.

Sending an e-mail to support@mesatactical.com automatically opens a support ticket.

Mesa Tactical warrants that all products are free from defective material and workmanship and, subject to the conditions set forth below, agrees to repair or replace any part of a product that proves defective by reason of improper workmanship or materials without charge for parts and labor.

In no event will Mesa Tactical be liable for damages, lost revenue, lost wages, lost savings or any other incidental or consequential damages arising from purchase, use or inability to use this product.

No express or implied warranty is made for Mesa Tactical product damaged by accidents, misuse, natural or personal disaster, or any unauthorized disassembly, repair or modification. Mesa Tactical's warranty covers only repair or replacement of defective Mesa Tactical products.



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